PD系列 数控折弯机

PD series cnc press brake

型号 Model	折弯压力 Bending force	折弯长度 Bending length	立柱间距 Distance between uprights	喉口深度 Throat depth	滑块行程 Ram stroke	开启高度 Opening height	滑块最大速度 Ram max. speed			主电机功率 Main power	油箱容积 Oil tank volume	机床外形尺寸 Dimension	机床重量 Weight
							快下 Approaching	工进 Working	回程 Returning			L x W x H	
	KN	mm	mm	mm	mm	mm	mm/s			KW	L	mm	kg
PD-11032	1100	3200	2700	450	230	510	200	5.0-15	200	5.5 x 2	60 x 2	3600 x 2300 x 2900	8600
PD-17041	1700	4100	3600	450	230	510	180	5.0-12	180	11.0 x 2	90 x 2	3500 x 2450 x 3150	13500

注意：1、具体规格参数变化恕不另行通知；2、最终技术参数以实际为准；3、更多规格型号请与我们联系。

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PD系列特点：

PD series features:

1

具有创新性的伺服驱动系统，非常简单的油缸接口，无外部管路

Innovative servo drive system, simple cylinder interface, no external pipeline.

2

先进的复合驱动技术，具有高效、节能、降噪的优势

Advanced compound drive technology, with the advantages of high efficiency, energy saving and low noise.

3

适合对各类批量工件进行高精度、高效率、低能耗的折弯加工

Suitable for all kinds of mass workpieces for bending processing with high efficiency, low energy consumption.

液压系统

Hydraulic system

数控挡指

CNC finger-stop

旭光快夹

Kyokko fast clamping

PC系列 数控折弯机

PC series cnc press brake

PC系列特点：

PC series features:

1

铝幕墙行业专用机型，立柱间距更大，喉口加大，开启加高，工作速度更快

Special model for aluminum curtain wall industry, more larger distance between the uprights, bigger throat, higher opening height, faster working speed.

2

第二代电液混合伺服泵系统，精确控制伺服电机的扭矩和转速，实现高精度的压力的流量控制

Electro-hydraulic hybrid servo pump system of the second generation can accurately control the torque and speed of the servo motor to achieve the pressure's flow control precisely.

3

适合对各类批量工件进行高效率、低能耗的折弯加工

Suitable for all kinds of mass workpieces's bending processing with high efficiency and low energy consumption.

主电机-伺服

Main motor-servo

国际品牌阀组

International brand valve set

高精度快夹

High precision fast clamping

型号 Model	折弯压力 Bending force	折弯长度 Bending length	立柱间距 Distance between uprights	喉口深度 Throat depth	滑块行程 Ram stroke	开启高度 Opening height	滑块最大速度 Ram max. speed			主电机功率 Main power	油箱容积 Oil tank volume	机床外形尺寸 Dimension	机床重量 Weight
							快下 Approaching	工进 Working	回程 Returning			L x W x H	
	KN	mm	mm	mm	mm	mm	mm/s			KW	L	mm	kg
PC-11041	1100	4100	3600	550	250	540	180	5.0-15	170	10.8	320	4600 x 1900 x 2800	11000
PC-17041	1700	4100	3600	550	250	540	180	5.0-12	160	16.7	400	4600 x 1950 x 2950	12500

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PB(-S)系列 数控折弯机

PB（-S） series cnc press brake

型号 Model	折弯压力 Bending force	折弯长度 Bending length	立柱间距 Distance between uprights	喉口深度 Throat depth	滑块行程 Ram stroke	开启高度 Opening height	滑块最大速度 Ram max. speed			主电机功率 Main power	油箱容积 Oil tank volume	机床外形尺寸 Dimension	机床重量 Weight
							快下 Approaching	工进 Working	回程 Returning			L x W x H	
	KN	mm	mm	mm	mm	mm	mm/s			KW	L	mm	kg
PB-11032	1100	3200	2700	400	200	480	180	10	130	7.5	320	3600 x 1800 x 2670	8000
PB-11041	1100	4100	3600	400	200	480	180	10	130	7.5	320	4600 x 1800 x 2750	10500
PB-17032	1700	3200	2700	400	200	480	160	10	120	11	400	3600 x1900 x 2730	10000
PC-17041	1700	4100	3600	400	200	480	160	10	120	11	400	4600 x 1900 x 2850	13500
PB-25041	2500	4100	3300	400	250	530	130	9	100	15	500	4600 x 2050 x 3150	18500
PB-32041	3200	4100	3300	400	250	530	120	9	90	22	600	4600 x 2050 x 3550	22000

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PB（-S）系列特点：

PB(-S)series features:

1.

稳固的设计，最优的参数比，出色的精度控制

Stable design, optimal parameter ratio, excellent precision control.

2.

德国全闭环电液伺服同步控制系统，控制精度稳定，性能可靠

Full closed-loop electro-hydraulic and servo synchronous control system from Germany, stable control precision, reliable performance.

3.

适合对各类批量工件进行高效率、低能耗的折弯加工

Suitable for all kinds of workpieces and realize the bending processing with high efficiency and low energy consumption.

通用快夹、模具

High precision fast clamping and tooling

高钢性后挡料

High rigidity backgauge

国际品牌阀组

International brand valve set

PB大型、双机系列
数控折弯机

PB series Heavy duty、Tandem CNC press brake

PB大型、双机系列特点：

PB series Heavy duty、Tandem features:

1

滑块四点式导轨导向结构，油缸球面浮动支撑结构，抗偏载能力强

Slider four-point guide rail guide structure, cylinder spherical floating support structure, strong anti-eccentric load capacity.

2

工作台机械补偿装置和喉口变形补偿机构，确保折弯精度稳定

Worktable with mechanical compensation device and throat deformation compensation mechanism to ensure the stable bending accuracy.

3

提供量身定制的解决方案，可自由选择折弯力、折弯长度、双机并联等技术要求

Provide customized solutions, you can freely choose the bending force, bending length, tandem and other technical requirements.

双机联动
Tandem

可调式下模
Adjustable lower die

重载型后挡料
Heavy backgauge

(地面以上 Above the ground)

型号 Model	折弯压力 Bending force	折弯长度 Bending length	立柱间距 Distance between uprights	喉口深度 Throat depth	滑块行程 Ram stroke	开启高度 Opening height	滑块最大速度 Ram max. speed			主电机功率 Main power	油箱容积 Oil tank volume	机床外形尺寸 Dimension	机床重量 Weight
							快下 Approaching	工进 Working	回程 Returning			L x W x H	
	KN	mm	mm	mm	mm	mm	mm/s			KW	L	mm	kg
PB-40040	4000	4000	3300	400	300	580	110	8	90	30	1000	4800 x 2500 x 3800	28000
PB-60062	6000	6200	5000	500	350	630	100	8	75	45	1500	6800 x 2900 x 5100	56000
PB-80082	8000	8200	6500	500	350	630	100	8	70	75	1800	6800 x 2900 x 5550	110000
PB-1200120	12000	12000	9500	600	400	680	90	8	60	90	2400	12600 x 3600 x 7850	206000

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